

WHEEL STUD DRILLING GUIDE

| PART # | DESCRIPTION | KNURL SIZE | TYPE | DRILL SIZE |
|-----------|--------------------------------|------------|----------|------------|
| 95300 | 1 / 2" - 20 x 1-15 / 16" LONG | 0.610" | PRESS IN | 15.2mm |
| 95302 | 1 / 2" - 20 x 3" LONG | 0.610" | PRESS IN | 15.0mm |
| 95304 | 7 / 16" - 20 x 1-11 / 16" LONG | 0.610" | PRESS IN | 15.0mm |
| 95306 | M12 x 1.5 x 45mm LONG | 0.610" | PRESS IN | 15.0mm |
| A9-09-002 | 7 / 16" - 20 x 45mm LONG | 7/16" UNF | SCREW IN | 9.9mm |
| A9-09-003 | 7 / 16" - 20 x 75mm LONG | 7/16" UNF | SCREW IN | 9.9mm |
| A9-09-004 | M12 x 1.25 x 45mm LONG | M12 x 1.25 | SCREW IN | 10.8mm |
| A9-09-005 | M12 x 1.25 x 75mm LONG | M12 x 1.25 | SCREW IN | 10.8mm |
| A9-09-006 | M12 x 1.5 x 45mm LONG | M12 x 1.5 | SCREW IN | 10.5mm |
| A9-09-007 | M12 x 1.5 x 75mm LONG | M12 x 1.5 | SCREW IN | 10.5mm |
| CE9002A | M14 x 1.5 x 50mm LONG | 0.630" | PRESS IN | 15.5mm |
| CE9003A | 7 / 16" - 20 x 3" LONG | 0.480" | PRESS IN | 15 / 32" |
| CE9016 | 1 / 2" - 20 x 3" LONG | 1 / 2" UNF | SCREW IN | 11.5mm |
| CE9021S | 5 / 8" - 18 x 2" LONG | 0.685" | PRESS IN | 21 / 32" |
| CE9021 | 5 / 8" - 18 x 3" LONG | 0.640" | PRESS IN | 16.0mm |
| S141 | 7 / 16" - 20 x 52.5mm LONG | 12.2mm | PRESS IN | 11.80mm |
| S142 | 7 / 16" - 20 x 40.5mm LONG | 12.1mm | PRESS IN | 11.70mm |
| S1420 | 7 / 16" - 20 x 72.0mm LONG | 12.2mm | PRESS IN | 11.80mm |
| S214 | 1 / 2" - 20 x 49.1mm LONG | 15.7mm | PRESS IN | 15.30mm |
| S218 | 1 / 2" - 20 x 43.9mm LONG | 15.9mm | PRESS IN | 15.30mm |
| S222 | 1 / 2" - 20 x 49.0mm LONG | 15.7mm | PRESS IN | 15.25mm |
| S2220 | 1 / 2" - 20 x 75.0mm LONG | 15.7mm | PRESS IN | 15.30mm |
| S223 | 1 / 2" - 20 x 47.9mm LONG | 15.7mm | PRESS IN | 15.30mm |
| S2230 | 1 / 2" - 20 x 60.0mm LONG | 15.7mm | PRESS IN | 15.30mm |
| S226 | 1 / 2" - 20 x 59.6mm LONG | 15.7mm | PRESS IN | 15.30mm |
| S3400 | M12 x 1.5 x 73mm LONG | 14.4mm | PRESS IN | 13.90mm |
| S343 | M12 x 1.5 x 40mm LONG | 13.0mm | PRESS IN | 12.50mm |
| S457 | M12 x 1.25 x 43.8mm LONG | 12.9mm | PRESS IN | 12.50mm |
| STR-A1025 | 1/2" - 20 x 2" LONG | 1 / 2" UNF | SCREW IN | 11.5mm |
| STR-A1026 | 1/2" - 20 x 3" LONG | 1 / 2" UNF | SCREW IN | 11.5mm |
| STR-A1027 | 5/8" - 18 x 3" LONG | 5 / 8" UNF | SCREW IN | 14.5mm |
| STR-A1035 | M12 x 1.5 x 50mm LONG | M12 x 1.5 | SCREW IN | 10.5mm |
| STR-A1037 | 5/8" - 18 x 2.875" LONG | 5 / 8" UNF | SCREW IN | 14.5mm |
| STR-A1039 | 5/8" - 18 x 3.5" LONG | 5 / 8" UNF | SCREW IN | 14.5mm |